

0.08

Work Order ID 164705

Friday, July 28, 2017 8:24:03 AM

164705

Page 2

Item ID: D4956-11 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Wearplate Fwd
Start Date: 8/31/2017 Start Qty: 8.00 ***8*** Cust Item ID:
Required Date: 9/7/2017 Req'd Qty: 8.00 ***8*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.16				<u>8</u>			DAS 38 9-89 AUG 14 2017
130 *130* Brake NC Brake NC	Form as per dwg Memo FORM JOGGLE AS DWG	0.43 0.47				<u>8</u>	<u>8</u>		DAS 19 9-89 AUG 15 2017
140 *140* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.16				<u>8</u>			<u>83</u> 17-08-15

Work Order ID 164705

Friday, July 28, 2017 8:24:03 AM

164705

Page 3

Item ID: D4956-11 Accept ***N900040100*** Setup Start ***NS1***
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Start Date: 8/31/2017 Start Qty: 8.00 ***8*** Cust Item ID:
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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 *150* HandFinish Hand Finishing	Memo 1- After finish, coat entire top (concave) surface as per note 2 dwg D4956. TEXTURED COATING B#: <u>138220</u>	0.00 0.16				<u>8</u>		<u>127.1A</u> <u>17-08-22</u>	
160 *160* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.08				<u>8</u>		<u>UAE</u> <u>38</u> <u>9-89</u> <u>AUG 25 2017</u>	
170 *170* Packaging Packaging	Identify as per dwg & Stock Location: <u>FP002</u> Memo LOCATION : FP002	0.00 0.08				<u>(X8)</u>		<u>201708/25</u> <u>BE13.</u>	

Work Order ID 164705

164705

Page 4

Friday, July 28, 2017 8:24:03 AM

Item ID: D4956-11 Accept *N9000040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Wearplate Fwd
Start Date: 8/31/2017 Start Qty: 8.00 *8* Cust Item ID:
Required Date: 9/7/2017 Req'd Qty: 8.00 *8* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.80							
Quality Control									

um

AUG 25 2017

DAS
21
9-89

Picklist Print

Friday, July 28, 2017 8:24:01 AM

Page 1

Work Order ID: 164705

164705

Parent Item: D4956-11

D4956-11

Parent Item Name: Wearplate Fwd

Start Date: 8/31/2017

Required Date: 9/7/2017

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A 14.04.22 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304S20GA

Purchased

No

100

sf

42.4800

0.665

5.6

M304S20GA

304/316 .040 Sheet

02/17/08/12

Location

Loc Qty

Loc Code

MAT020

42.48

m137513

12.5

m137762

8.7

m137980

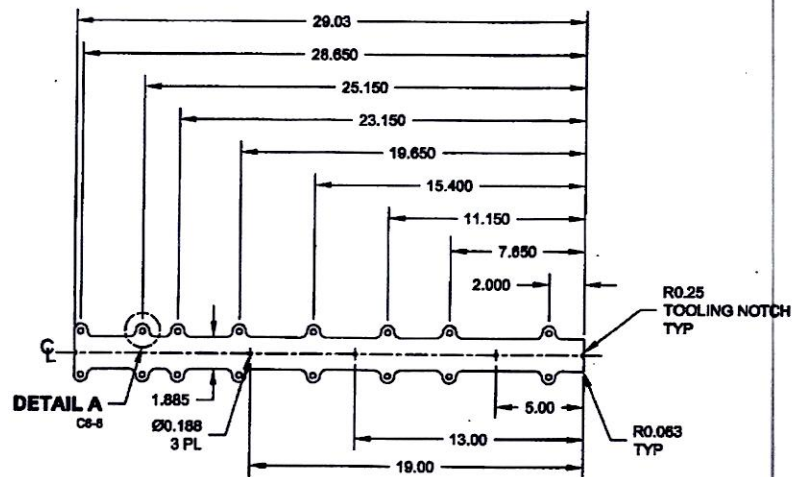
21.28

138175

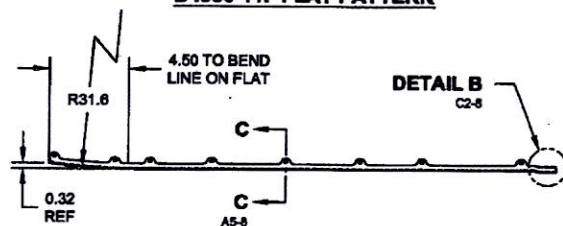
5

DART AEROSPACE LTD	Work Order:	164705
Description: Wearshoe	Part Number:	D4956-11
Inspection Dwg: D4956 Rev: A		Page 1 of 1

[illegible]



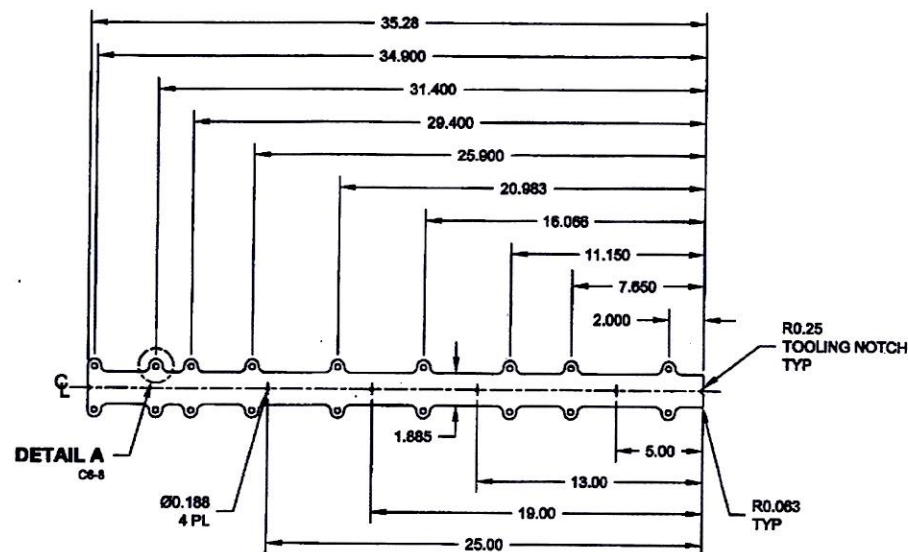
D4956-11F FLAT PATTERN



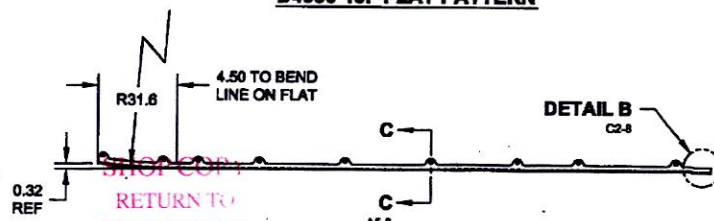
D4956-11 WEARSHOE
(MAKE FROM D4956-11F)

NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.038 THICK (20 GAUGE)
PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S20GA
- 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 4.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N AND B/N PER DART QSI 044 6.1 (FINE POINT PAINT MARKER)
- 7) WEIGHT: D4956-11 = 0.88 lbs; D4956-13 = 0.82 lbs
- 8) SYMMETRY: ABOUT CENTERLINE



D4956-13F FLAT PATTERN



D4956-13 WEARSHOE
(MAKE FROM D4956-13F)

STOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK CENTER
NO. 164705AD

JUL 28 2017

RELEASED
2014-04-17

REV.	DESCRIPTION	MB	DATE
A	NEW ISSUE		13.09.26
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	13.09.26		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4956	REV. A
TITLE WEARSHOE	SHEET 1 OF 8
SCALE NTS	

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